WO 2004/047202 PCT/US2002/036878

## WE CLAIM:

A cathode composition for use in the cathode of lithium-ion
cells, which has a lithiated cathode material and a lithium compound additive therein, and
said additive reduces or eliminates irreversible capacity loss of said cells.

5

2. A cathode composition for use in the cathode of lithium-ion cells which has a lithiated cathode material and a lithium compound additive therein, which additive is selected from a group comprising: lithium carbonate, lithium sulfite, lithium oxide, lithium nitride, lithium borate, lithium boride, lithium fluoride, lithium oxolate, and their mixtures.

10

- 3. A cathode composition as defined in Claim 1 or 2 in which said lithium compound additive is present in the range of 0.1% to 10% by weight.
- 4. A cathode composition as defined in Claim 1 in which, said cathode composition includes:
  - a. Polyvinylidene Fluoride/Hexafluoropropylene
  - b. Plasticizer or an electrolyte
  - c. LiCoO<sub>2</sub>
  - d. Li<sub>2</sub>Co<sub>3</sub>
  - e. Super-P carbon

20

15

- 5. A cathode composition as defined in Claim 1 or 2 in which said composition contains a lithium compound additive in the range molecularly equivalent to 2% to 40% of the lithium ions contained in the lithiated cathode material.
- 6. A cathode composition for lithium-ion cells as described in Claim 1, in which said lithium compound additive contains more than 10% of lithium by weight.

WO 2004/047202 PCT/US2002/036878

7. A cathode composition for metal-ion cells, which has a metal compound additive and said additive reduces or eliminates irreversible capacity loss of said cells.

8. A cathode composition for metal-ion cells, which has a metal compound additive, which is selected from a group comprising:

5

10

Na<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>SO<sub>3</sub>, Na<sub>2</sub>O, Na<sub>3</sub>BO<sub>3</sub>, and NaF, and their mixtures.

- 9. A lithium-ion cell which includes a composite cathode having a composition as described in claims 1, or 2, or 3, or 4, or 5, or 6.
- 10. A lithium-ion cell as described in Claims 1 to 6, which has balanced electrical capacities of electrodes.
- 11. A metal-ion cell which includes a composite cathode having a composition as described in claims 7, or 8.
- 12. A metal-ion cell as described in claims 7, or 8, which has balanced electrical capacities of electrodes.

· ...